

What is claimed is:

- 1 1. A field effect transistor (FET), comprising:  
2 a metal oxide gate insulator disposed over a substantially intrinsic layer of  
3 silicon which overlies a substrate.
- 1 2. The FET of Claim 1, wherein the metal oxide comprises an oxide of  
2 hafnium.
- 1 3. The FET of Claim 1, wherein the metal oxide comprises an oxide of  
2 zirconium.
- 1 4. The FET of Claim 1, wherein the metal oxide is an oxide of a rare earth  
2 element that has a higher heat of formation than silicon dioxide.
- 1 5. The FET of Claim 1, wherein the substantially intrinsic layer of silicon is an  
2 epitaxial layer.
- 1 6. The FET of Claim 4, further comprising a gate electrode overlying the  
2 metal oxide layer; and source/drain terminals disposed in the substrate  
3 substantially adjacent the gate electrode.
- 1 7. The FET of Claim 5, wherein the epitaxial layer has a thickness in the  
2 range of approximately 10 angstroms to 20 angstroms.

- 1 8. A method of forming a dielectric layer, comprising:
  - 2 forming an oxide layer on a surface of a substrate;
  - 3 forming a metal layer over the oxide layer;
  - 4 forming a capping layer over the metal layer; and
  - 5 reacting the metal layer with the oxide layer.
- 1 9. The method of Claim 8, wherein the substrate comprises a silicon wafer,
  - 2 and the oxide layer is an oxide of silicon.
- 1 10. The method of Claim 8, wherein forming the metal layer comprises
  - 2 depositing a layer of a metal which does not react with silicon to form a silicide.
- 1 11. The method of Claim 8, further comprising removing the capping layer.
- 1 12. The method of Claim 8, wherein the capping layer comprises titanium
  - 2 nitride, and further comprising removing the capping layer by a selective wet
  - 3 etch; and further comprising removing unreacted metal from a surface of the
  - 4 metal oxide layer.
- 1 13. A method of forming a dielectric layer, comprising:
  - 2 forming an oxide layer on a surface of a substrate;
  - 3 forming a metal layer over the oxide layer; and

4     reacting at least a first portion of the metal layer with the oxide layer.

1     14.     The method of Claim 13, further comprising reacting a second portion of  
2     the metal layer with an oxidizing ambient.

1     15.     The method of Claim 13, wherein reacting at least a first portion of the  
2     metal layer with the oxide layer comprises heating to a temperature greater than  
3     approximately 600°C.

1     16.     A method of forming a field effect transistor, comprising:  
2             growing a silicon dioxide layer on a surface of a silicon wafer;  
3             depositing a metal layer superjacent the silicon dioxide layer;  
4             depositing a capping layer superjacent the metal layer;  
5             converting the silicon dioxide layer and the metal layer to an epitaxial  
6     silicon layer and a metal oxide layer;  
7             removing the capping layer;  
8             forming a gate electrode over the metal oxide; and  
9             forming source/drain terminals substantially adjacent the gate electrode.

1     17.     The method of Claim 16, wherein forming the metal layer comprises  
2     depositing a metal; and the metal is selected from the group consisting of  
3     hafnium and zirconium.

1 18. The method of Claim 16, wherein forming the capping layer comprises  
2 depositing a titanium nitride layer.

1 19. The method of Claim 18, wherein depositing comprises a physical vapor  
2 deposition.

1 20. The method of Claim 16, wherein converting the silicon dioxide layer and  
2 the metal layer to an epitaxial silicon layer and a metal oxide layer comprises  
3 heating the wafer.

1 21. The method of Claim 16, wherein removing the capping layer comprises a  
2 selective wet etch.

1 22. A method of forming a field effect transistor, comprising:  
2 growing a silicon dioxide layer on a surface of a silicon wafer;  
3 depositing a metal layer superjacent the silicon dioxide layer;  
4 converting the silicon dioxide layer and the metal layer to an epitaxial  
5 silicon layer and a metal oxide layer;  
6 forming a gate electrode over the metal oxide; and  
7 forming source/drain terminals substantially adjacent the gate electrode.

1 23. The method of Claim 22, wherein forming the metal layer comprises  
2 depositing a metal; and the metal is selected from the group consisting of  
3 hafnium and zirconium.

1 24. The method of Claim 23, wherein depositing comprises a physical vapor  
2 deposition.

1 25. The method of Claim 22, wherein converting the silicon dioxide layer and  
2 the metal layer to an epitaxial silicon layer and a metal oxide layer comprises  
3 heating the wafer in a low pressure reaction chamber.

1 26. The method the Claim 25, wherein the reaction chamber is the same  
2 reaction chamber in which the metal layer is formed.